



Proceso de producción en que el pigmento coloreado se agrega a la solución química antes de la fabricación de la fibra. El color impregna por completo la fibra y no se queda simplemente en la superficie externa. El hilo acrílico obtenido es resistente a los rayos U.V. sin agregar sustancias adicionales. Sus colores no se alteran con el paso del tiempo, repelen el agua, los gérmenes y son telas de fácil mantenimiento y limpieza.

Production process in which the colored pigment is added to the chemical solution before the fiber is manufactured. The color completely permeates over the fiber and does not simply stay on the outer surface. The acrylic yarn obtained is resistant to U.V. light without having to add more substances. Their colors do not change over time, they repel water, germs and are fabrics easy to clean and maintain.

- 

Resistente al agua
Water resistant
- 

Antimanchas
Stain resistant
- 

Antiácaros
Anti acarus
- 

Resistencia U.V.
U.V. Resistance
- 

Durabilidad
Durable strong
- 

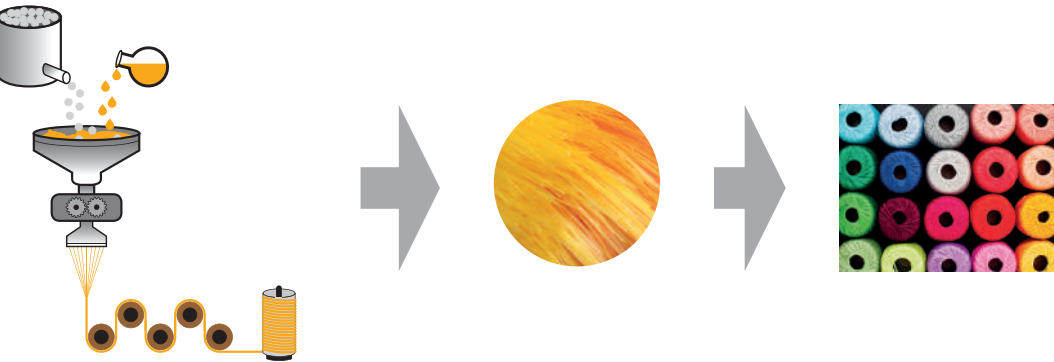
Fácil limpieza
Easy cleaning
- 

Solidez del color
Color fastness
- 

Repele el agua
Water repellent
- 

Repele la suciedad
Dirt repellent
- 

Garantía 5 años
5 years warranty



Conventionally yarn-dyed acrylic fiber



100% Solution dyed acrylic fiber

Aplicaciones - Uses



Mantenimiento y limpieza - Care and cleaning



Limpiar las manchas con jabón neutro y agua.

Dejar secar al aire. Para secado rápido, usar un secador a temperatura media.

Para limpiar manchas persistentes, como tinta y rotuladores, utilizar un disolvente suave y diluido.

Se puede limpiar en seco con los métodos y productos convencionales.

Productos que se deben evitar: disolventes con cloro o alcohol, aerosoles o limpiacristales, betunes y ceras, y cualquier producto con contenido químico.

No se recomiendan las toallitas de bebé o las desmaquillantes, ya que eliminan la capa protectora que envuelve a este material y reducen su brillo.

Clean the stains with neutral PH soap and water.

Dry at room temperature. For faster drying, use a hair drier at mid power.

In order to clean persistent stains such as ink or pen, use a solvent diluted in water.

Can be dry cleaned with conventional methods and products.

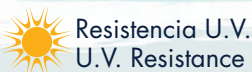
Cleaning products to avoid: solvents with chlorine or alcohol, aerosols or window cleaners, wax or show polishers and any other chemical product.

Do not use clean wipes or make-up cleaners as they will take off the protective layer of the product and reduce its shine.

NAUTA

by MERCADER

2023



A L O N D S O
M E R C A D E R

contract line

INDOOR & OUTDOOR 100% SOLUTION DYED ACRYLIC

	Hydro	Flame	Vivac	Nauta
 Composición - Composition	100% Solution Dyed Acrylic	100% Solution Dyed Acrylic	100% Solution Dyed Acrylic	100% Acrylic Dralon
 Peso - Weight	270 g/m²	270 g/m²	265 g/m²	220 g/m²
 Ancho - Width	152 cm	152 cm	152 cm	160 cm
 Resistencia a la abrasión - Abrasion Test	40.000 ciclos - cycles	21.000 ciclos - cycles	45.000 ciclos - cycles	40.000 ciclos - cycles
 Solidez del color a la luz artificial (escala de grises) Colour fastness to artificial light (grey scale level)	UNE-EN ISO 105-B02:2014 4-5	UNE-EN ISO 105-B02:2014 4-5	UNE-EN ISO 105-B02:2014 4-5	—
 Solidez del color a la luz artificial (escala de azules) Colour fastness to artificial light (blue scale level)	UNE-EN ISO 105-B02:2014 7-8	UNE-EN ISO 105-B02:2014 7-8	UNE-EN ISO 105-B02:2014 7-8	UNE-EN ISO 105-B02:2014 6-7
 Solidez del color a la intemperie artificial (escala de grises) Colour fastness to artificial weathering (grey scale level)	UNE-EN ISO 105-B04:1998 4-5	UNE-EN ISO 105-B04:1998 4-5	UNE-EN ISO 105-B04:1998 4-5	—
 Factor de protección a Ultra Violeta Ultra violet protection factor	—	—	—	AS/NZS 4399:1996 50+
 Resistencia al desgarro Tear Growth Resistance	ISO 13937-3 5.5 daN 6.5 daN	ISO 13937-3 5.5 daN 6.5 daN	UNE 53326 10 daN 10 daN	ISO 13937-3 5.5 daN 6.5 daN
 Resistencia a la tracción Tensile Strength	ISO 13934-1 90 daN 160 daN	ISO 13934-1 90 daN 160 daN	ISO 13934-1 115 daN 140 daN	ISO 13934-1 90 daN 160 daN
 Impermeabilidad. Columna de agua Waterproofing. Water column	150 mm	150 mm	100 mm	100 mm
 Resistencia al pilling Pilling Resistance	4	4	4-5	4-5
 Test de olor - Odour Test	3	3	3	3
 Tratamiento ignífugo Fire Retardant	OPTIONAL UNE 1021 Parts 1-2 IMO Annex 1. Part 8 BS5852 Cigarette & Match	OPTIONAL UNE 1021 Parts 1-2 IMO Annex 1. Part 8 BS5852 Cigarette & Match	OPTIONAL UNE 1021 Parts 1-2 IMO Annex 1. Part 8 BS5852 Cigarette & Match	OPTIONAL UNE 1021 Parts 1-2



NAUTA cumple la norma Reach Standard. Está libre de ftalatos.
NAUTA meets Reach Standard. Is free phthalates.

La migración de pigmentos, tinturas y colorantes como los utilizados en el denim de algunos tejados es un efecto irreversible en esta tipología de productos, por lo que Alonso Mercader no puede asumir responsabilidad alguna en las manchas ocasionadas.

The migration of pigments, dyes and colorants like the ones used in some denim jeans is an irreversible effect on this type of products, therefore Alonso Mercader cannot assume any responsibility for caused stains.

Alonso Mercader persigue constantemente mejorar las especificaciones, el diseño y la producción de sus tejidos, no debiéndose considerar este catálogo guía infalible de las especificaciones actuales.

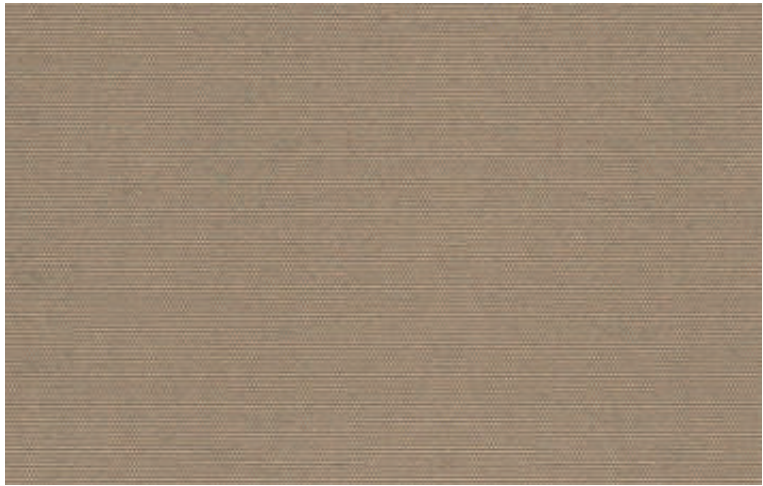
Alonso Mercader continuously try to improve the design and production. Should not consider this catalogue a guaranteed guide of current specifications.

Este catálogo anula el anterior - This catalogue cancels the previous one

A L O N D S O
M E R C A D E R

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comercial@alonsomercader.com www.alonsomercader.com

HYDRO



latte*



lichen*



horizon*



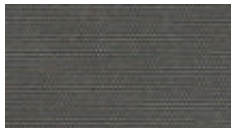
praline*



maya



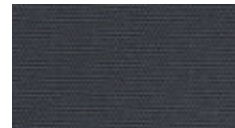
syrup*



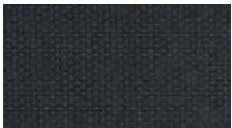
castor*



acier*



traffic*



steel



black*



jungle*



mint*



turquoise*



admiral*



space*



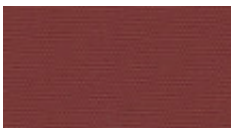
candy



lipstick*



burgundy*



vermillion



hickory*



canary



mandarin



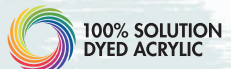
tropical



ginger

* Disponible acabado waterproof - Availability waterproof finish

Optional fabric treatment HYDRO, VIVAC & FLAME



FLAME RETARDANT
(UNE 1021 Parts 1-2 • IMO Annex1. Part 8 • BS5852 Cigarette & Match)

WATERPROOF
(100% Impermeable - Waterproof)



VIVAC



aspen



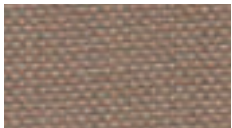
mirage



safari



redwood



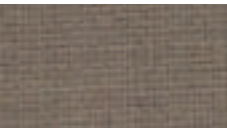
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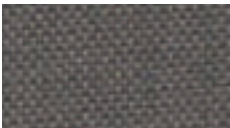
rain



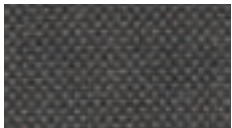
champagne



tavern



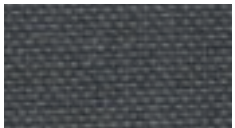
trabuco



mahogany



valley



squirrel

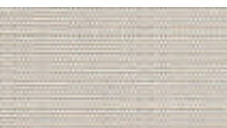


charcoal

FLAME



serenity



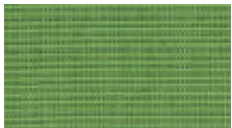
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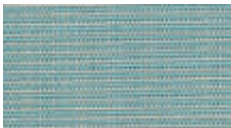
egyptian



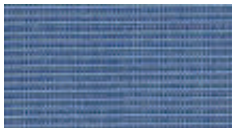
apricot



clover



twist



pacific



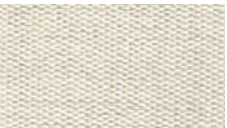
shadow



NAUTA



blanco 00



crudo 01



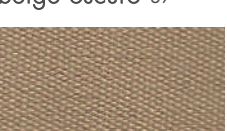
beige 02



beige oscuro 37



canela 03



marron claro 04

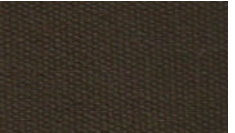
tierra 32



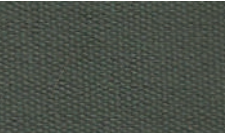
caqui 34



piedra 22



marron oscuro 27



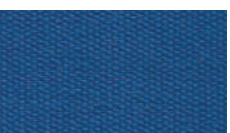
gris oscuro 30



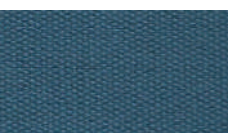
negro 31



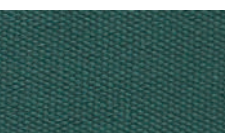
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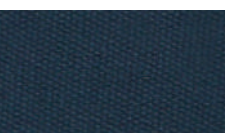
azul 12



zafiro 17



orinoco 11



azul oscuro 16



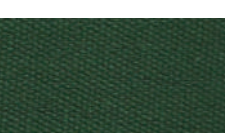
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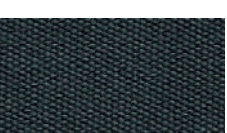
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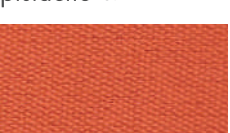
verde 13



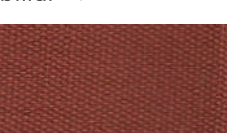
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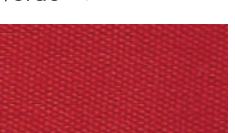
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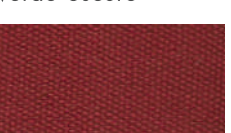
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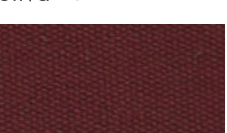
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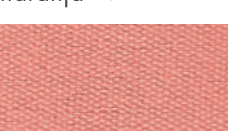
rojo 23



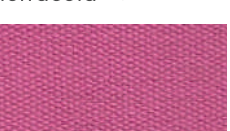
rubi 21



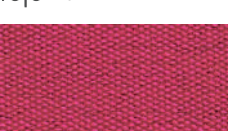
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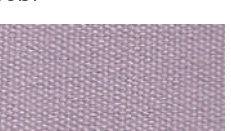
salmon 25



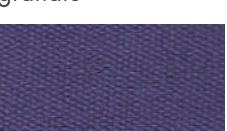
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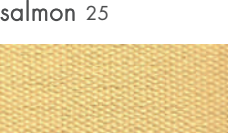
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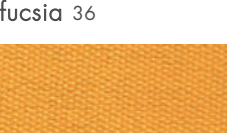
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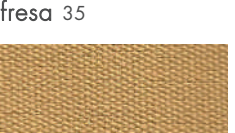
violeta 19



trigo 05



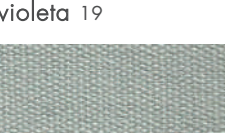
amarillo 06



ocre 33



manzana 08



gris 28

